



TM---M006/xxxxx

Solvent Based Stains for Indoor Use

Main properties:

<ul style="list-style-type: none"> • May be applied by spray, brush, wiping or roller • Suitable for painting furniture, profiles, frames, chairs and turned parts 	<ul style="list-style-type: none"> • Versatility of use • With the exception of M04, M07 and M09, which are dilutable only with solvent, all other colours are compatible with water and solvent
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Versions:

TM---M006/--M04	Blue
TM---M006/--M07	Yellow
TM---M006/--M09	Green
TM---M006/--T01	Black
TM---M006/--T02	White
TM---M006/--T03	Red
TM---M006/--T04	Blue
TM---M006/--T07	Golden Yellow
TM---M006/--T08	Orange
TM---M006/--T34	Wengè

TM---M006/--T15	Mahogany
TM---M006/--T16	Brown Walnut
TM---M006/--T19	Antique Walnut
TM---M006/--T20	Pale Walnut
TM---M006/--T21	Brenner Walnut
TM---M006/--T22	Walnut
TM---M006/--T24	Palisander
TM---M006/--T71	Crimson
TM---M006/--T10	Cherry

Recommended use:	Suitable for painting all indoor furniture and artefacts	
Application method:	Conventional spray gun, air-mix, brush, cloth or roller	
Product Preparation:	by weight: consult table "Thinning and use"	by volume: consult table "Thinning and use"

Chemical-physical characteristics of individual versions:

TM---M006/----- stains include a series of solutions of organic and metal complex colour in organic solvents, each of which has particular chemical-physical characteristics, including lightfastness. The main information on each product is given in the table below:

Version	Solid content (%)	Specific gravity (g/cm ³)
TM---M006/--M04 Blue	8±1	0.960±0.003
TM---M006/--M07 Yellow	16±2	0.960±0.003
TM---M006/--M09 Green	6±1	0.960±0.003
TM---M006/--T01 Black	11±2	1,000±0.003
TM---M006/--T02 White	73±1	1.70±0.003
TM---M006/--T03 Red	10±1	0.960±0.003
TM---M006/--T04 Blue	6±1	0.960±0.003
TM---M006/--T07 Golden Yellow	5±1	0.960±0.003
TM---M006/--T08 Orange	7±1	0.960±0.003
TM---M006/--T15 Mahogany	6±1	0.960±0.003
TM---M006/--T16 Brown Walnut	6±1	0.960±0.003
TM---M006/--T19 Antique Walnut	5±1	0.960±0.003
TM---M006/--T20 Pale Walnut	5±1	0.960±0.003
TM---M006/--T21 Brenner Walnut	7±1	1.000±0.003
TM---M006/--T22 Walnut	6±1	0.960±0.003
TM---M006/--T24 Palisander	8±1	0.960±0.003
TM---M006/--T71 Crimson	7±1	0.960±0.003
TM---M006/--T10 Cherry	4±1	0,950±0,030
TM---M006/--T34 Wengè	9±1	0,980±0,030

Colour TMM006/T71 has a medium light resistance properties. To be used only for violet shades and not with UV coating systems.

General remarks on the application system:

TM---M006 colours can be thinned with a wide range of solvents, including water, and numerous vehicles can be added to them.

The correct use of the vehicles and the appropriate choice of solvents allow applicative solutions that meet the most common users technical requirements.

The following table summarises the guidelines for using TM---M006 colours correctly:

Thinning and use

Application	Thinner	Thinning	Vehicle	Quantity	Vehicle Characteristics
Spray	DT---M070	from 1:5 to 1:10	RM M029 (not compatible with white T02)	Max 20% on concentrated colour	Solvent based vehicle, improves pore marking
	Extra-rapid thinner				
	DT---M074		RM M026	Max 20% on concentrated colour	Water based vehicle, improves pore marking
	Medium-slow thinner				
	Water				
Cloth / Brush	DT---M071 Slow thinner	from 1:5 to 1:10	-	-	-
	Water		-	-	-
Roller			RM M028 (not compatible with white T01)	Max 30% on concentrated colour	Regulates viscosity, if necessary thin with DT---M071 or DT---M072

Substrate preparation:	The substrate has to be properly sanded with 180 grit paper
Over coating:	The colours in the TM---M006 series may be subject to colour changes when overcoated with redox polyester products. The use of FI---M192 sealer is therefore recommended before applying a polyester product.

General remarks

The product has unlimited shelf life. However, after prolonged storage, some settlement may occur. It is therefore advisable to homogenize the product well before using it.
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